



Thermal Spallation Drilling: A contactless drilling method to reduce drilling costs and enhance hydraulic stimulation

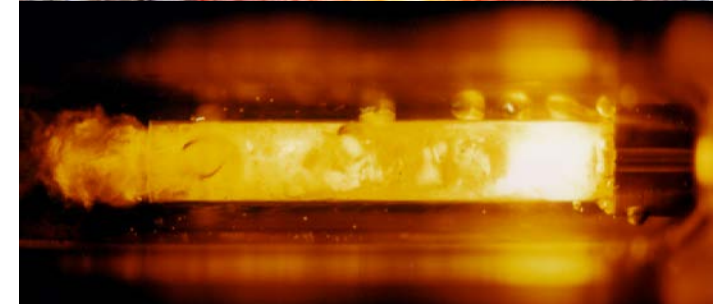
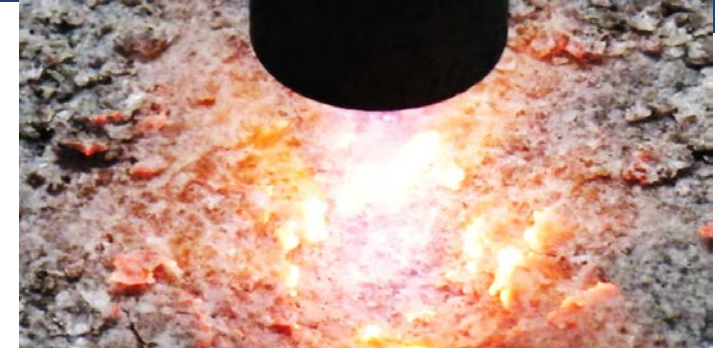
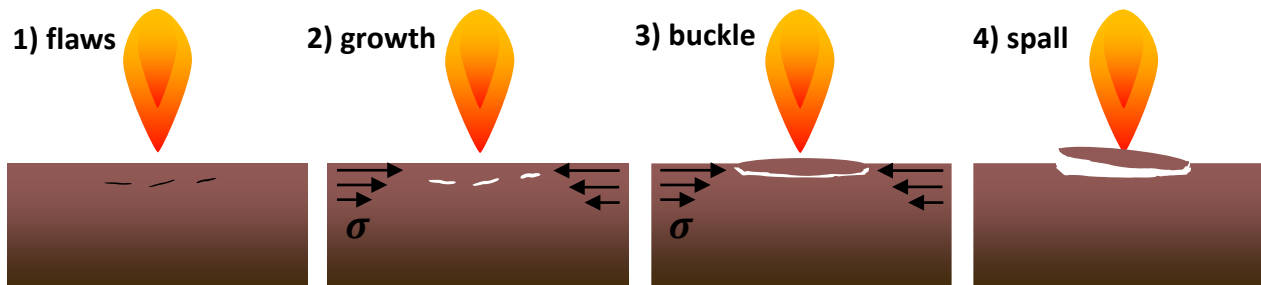
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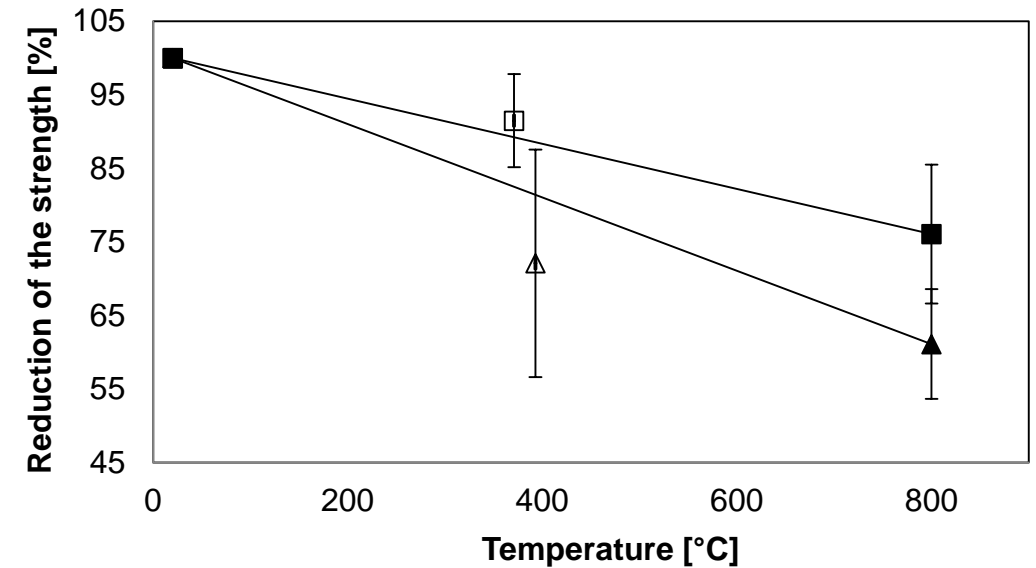
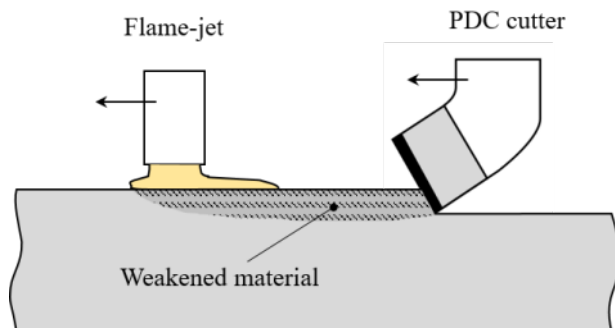
Thermal Spallation Drilling

- Local destruction of rock with a flame-jet
- High thermal stresses lead to surface disintegration
- Excellent drilling velocities in hard formations (>10m/h)
- Effective operation under water
- Application fields:
 - Combined thermo-mechanical drilling → reduction of drilling costs
 - Thermal bore hole enlargement → enhanced hydraulic stimulation



Combined thermo-mechanical drilling

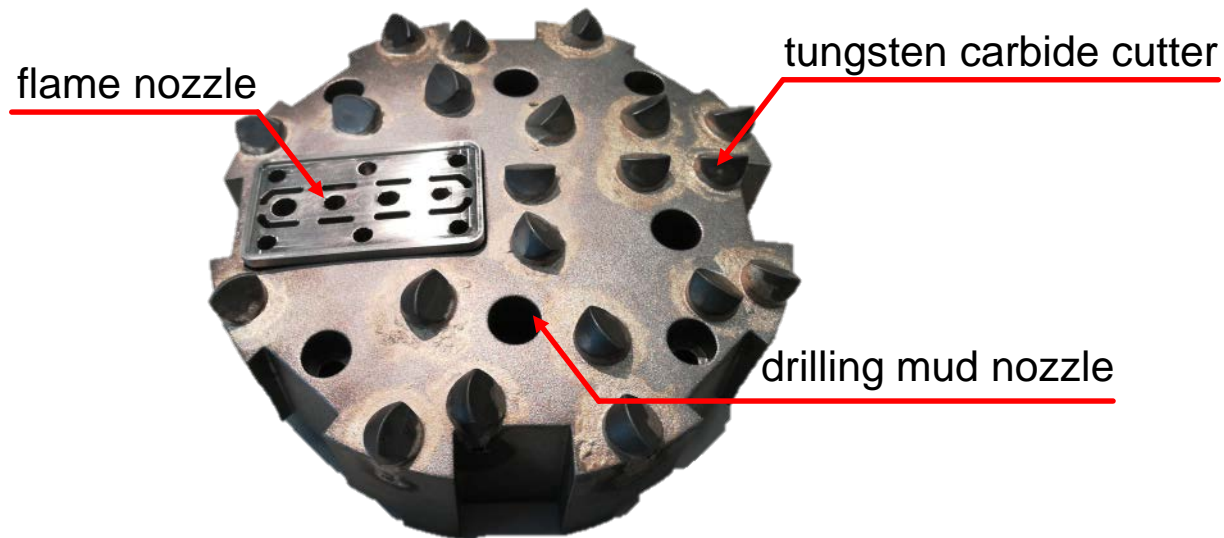
- Combination of spallation & conventional drilling
- Operating modes
 - **Stand-alone spallation drilling (rock spallable)**
 - High rate of penetration
 - Significantly reduced wear rate
 - **Combined thermo-mechanical drilling (rock unspallable)**
 - Thermal assistance weakens rock strength
 - Lower forces on bit
 - Reduces torque, WOB, wear-rate
- Reduction of the drilling costs



rock type	treatment	temp. [°C]	strength [MPa]
Rorschach sandstone	Initial	20	63.7
	■ Oven	800	48.44
	□ Flame	371	56.89
Central Aare granite	Initial	20	105.27
	▲ Oven	800	64.33
	△ Flame	400	78.66

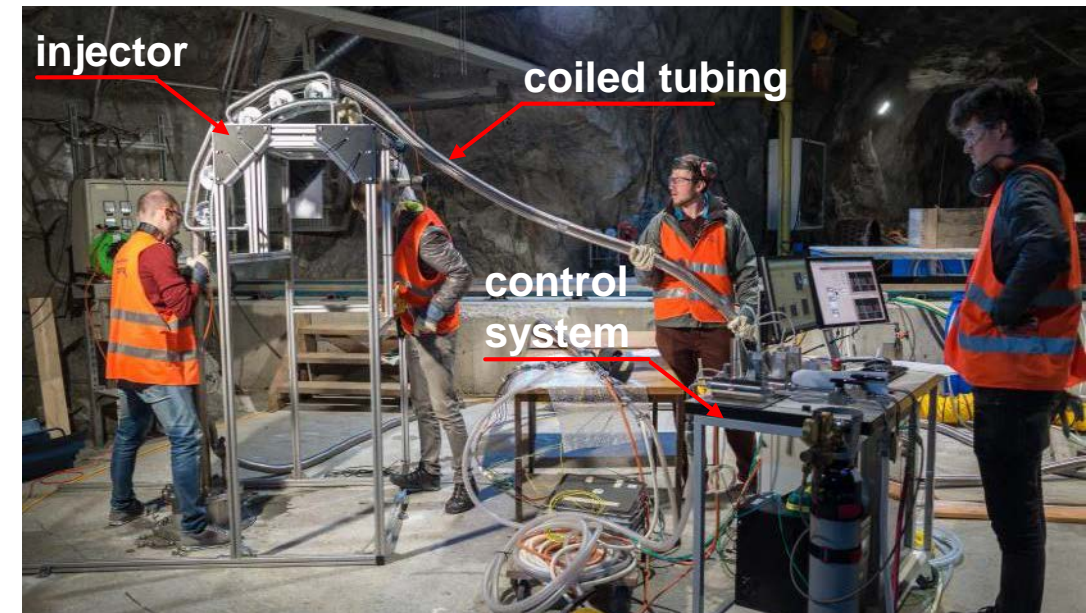
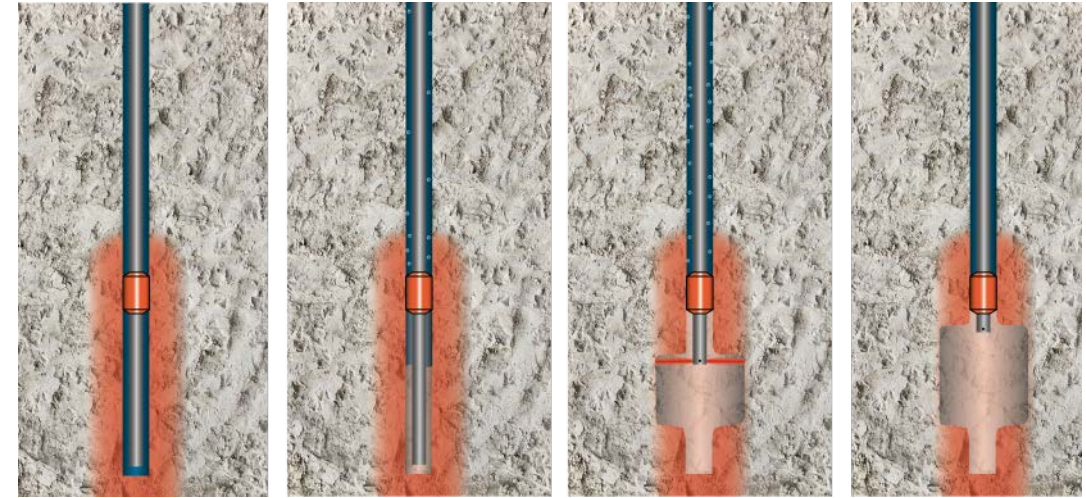
Thermo-mechanical drilling – field test

- Partner: Geothermal Center in Bochum (Germany)
 - Drill rig: Bo.Rex, 40 tons, 54 kNm
- Field trial of thermo-mechanical drilling
 - Head size: 6.5 inch
 - 50 kW thermal power ($\text{CH}_4\text{-O}_2$)
- First experiment: beginning of 2018



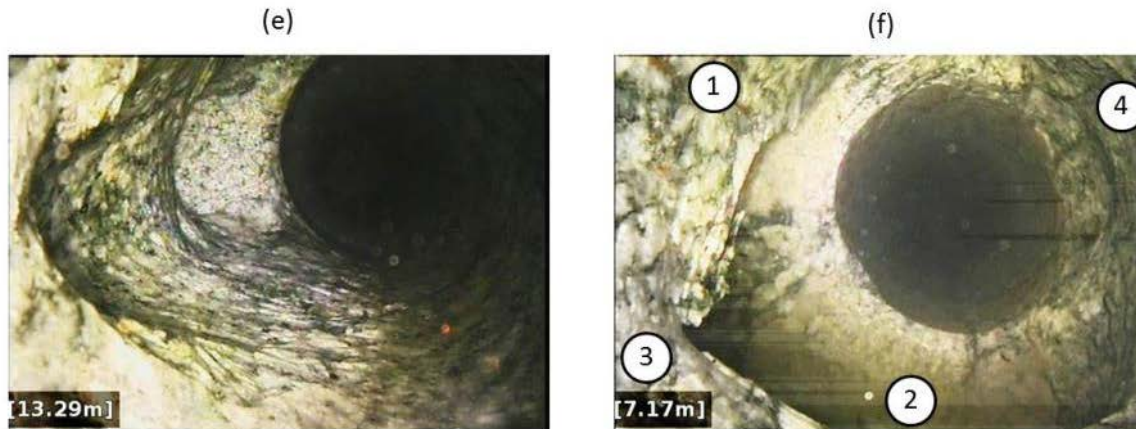
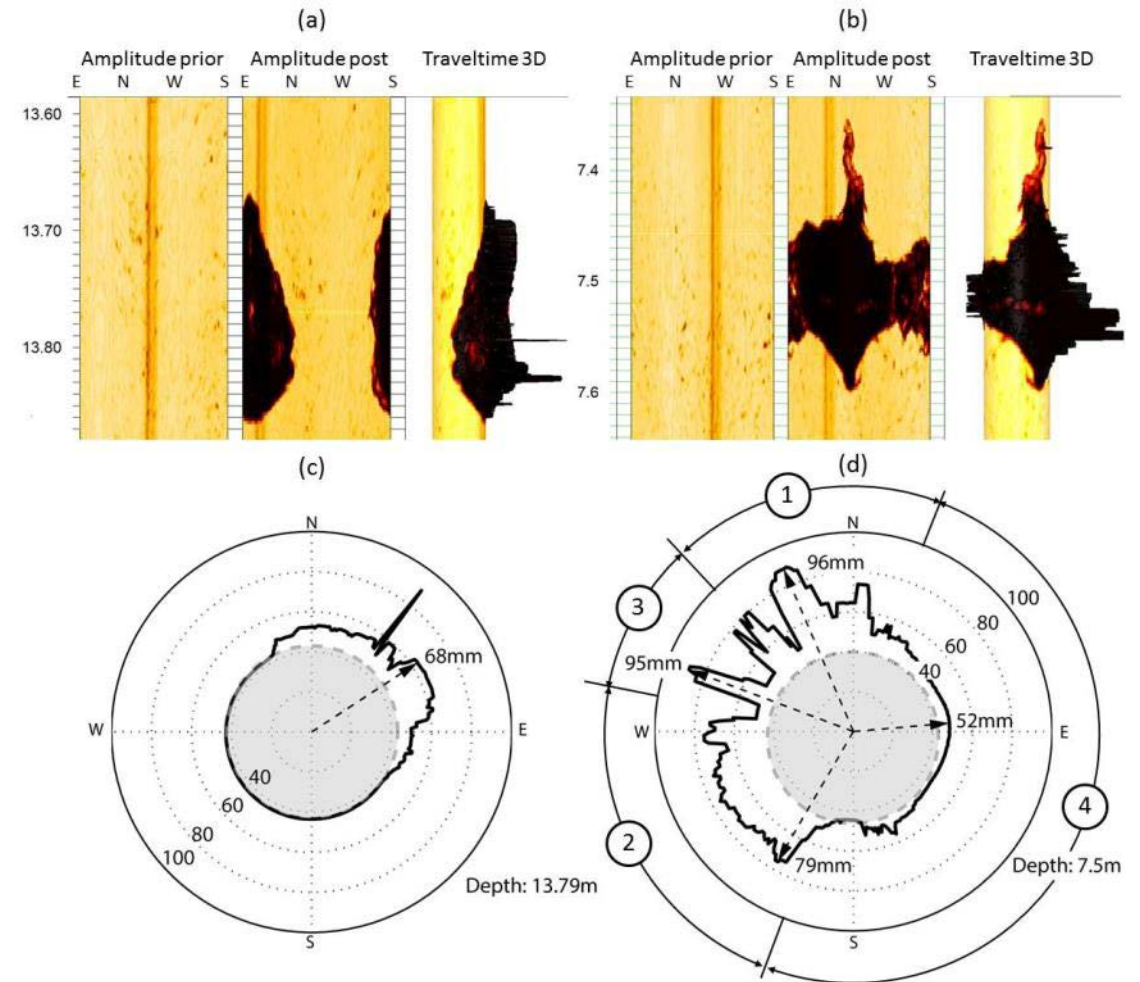
Thermal bore hole enlargement

- Enlargement of the bore hole cross section by using thermal spallation drilling
- Engineered reservoir creation
 - Enhance hydraulic stimulation progress
 - Increase the production flow
- Field test of the technology (5/2017)
 - Location: Grimsel Test Site (GTS), Switzerland
 - Water filled 15m deep bore hole
 - Enlargement tool:
 - 70 kW methane-air burner
 - Diameter: 80mm
 - Single circumferential nozzle
 - Supply and control via 25m long coiled tubing



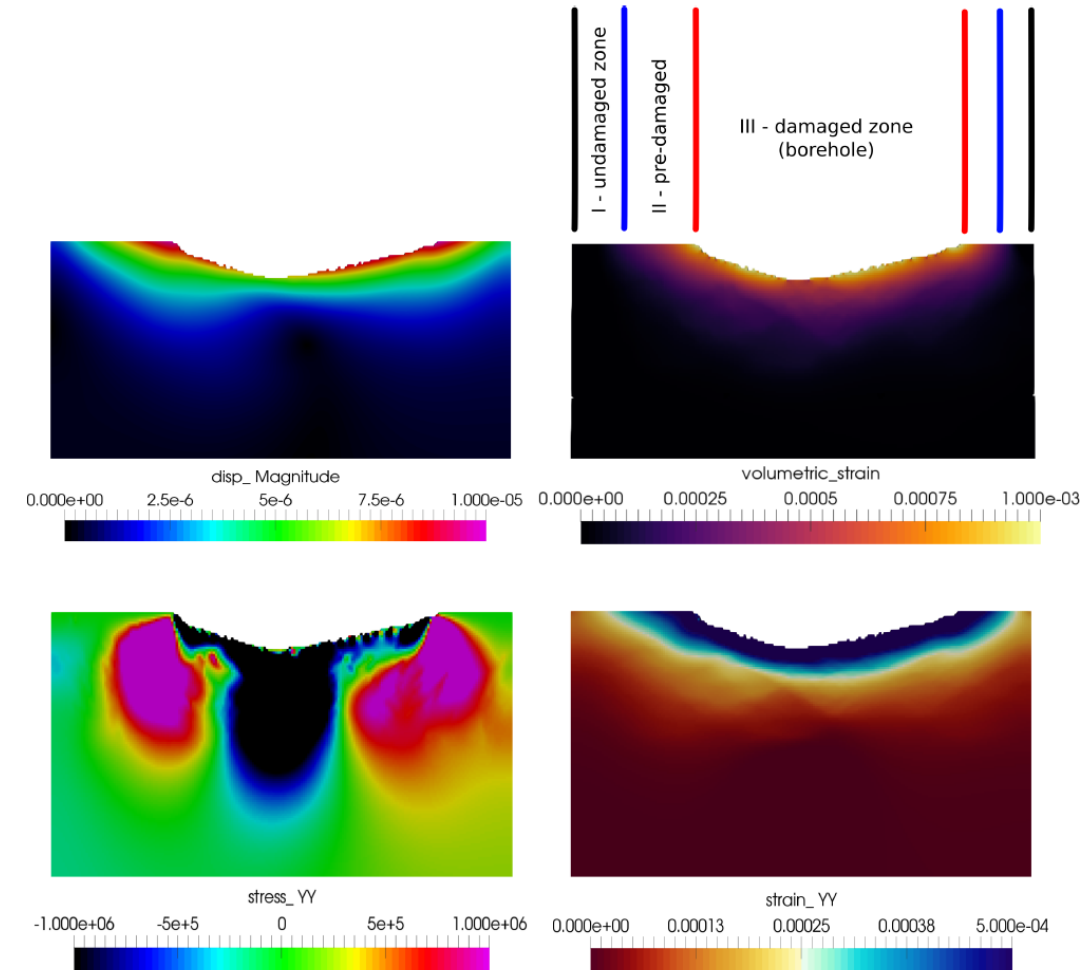
Results - bore hole enlargement

- Two bore hole enlargements
 - Depths: 13.5 m and 7.5 m
 - Cross sectional area increase of 200%
 - Radius increase of 200%
- Control direction & location of induced fractures
- Enhanced access to preexisting fractures



Other related research topics

- Numerical and analytical modeling of thermal spallation drilling
 - In cooperation with Martin Saar (ETHZ)
 - Influence of rock properties and inhomogenities
- Life cycle analysis
 - Cost study of thermal spallation drilling
- Heat flux measurement
 - Development of various sensor equipment for $p > 300$ bar & $T > 1000^\circ\text{C}$



Thank you for your attention!

DMAVT

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